

**Sensorbox containing one sensor and one signal conditioner with 4...20mA, 2-wire output**

## Features

- large, robust pressure die cast aluminium housing (IP67)
- angular adjustable, vibration damped 3-point fastening of rigid, 3.2mm thick base PCB
- integrated signal conditioner with 4...20mA, 2-wire output
- temperature drift compensation of the sensitivity
- no separate supply voltage necessary
- all SEIKA sensors fit the housing and can be installed in different directions of operation
- the output signal of the sensor is calibrated to customer's specifications in the required direction of operation
- sensor and signal conditioner electrically isolated from housing
- extensive EMC protection
- highly stable sensor supply voltage
- 10V ... 30V terminal voltage
- loop current limitation
- high mechanical overload resistance
- either connection polarity
- low pass filter with optional choice of cut-off frequency for suppression of interference frequencies

## Description

The SBL11 is a large, pressure die cast aluminium housing (IP67) with an integrated sensor for uniaxial inclination measurements.

In addition to the sensor, the box contains a signal conditioner with a 4...20mA, 2-wire output and a separate, highly stable supply voltage for the actual sensor feeding off the current loop. Furthermore, the signal conditioner includes an active low pass filter, whose upper cut-off frequency / settling time can be adjusted to suit the measurement task, an output stage with current limitation, noise voltage filters and a diode bridge for unipolar connection to the current loop. Interference signals caused by unwanted ground currents are eliminated by electrically isolating sensor and signal conditioner from the housing. Electronic temperature compensation largely compensates for the temperature drift of the implemented sensor's sensitivity. Optionally, the temperature drift of both offset and sensitivity can be reduced significantly through individual compensation.

The tight metal cable gland and compact housing size in combination with the 2-wire connection enable the use of this high quality measuring system in harsh operating conditions.

## Application

The SBL11 is suited for taking precise inclination or acceleration measurements under harsh circumstances and returning a 4...20mA output signal. Areas of successful implementation include construction, mining (especially large open pit mining machinery), agricultural machinery, transportation and conveyor systems, ships, operation and automation technology as well as general mechanical engineering.

## Specifications

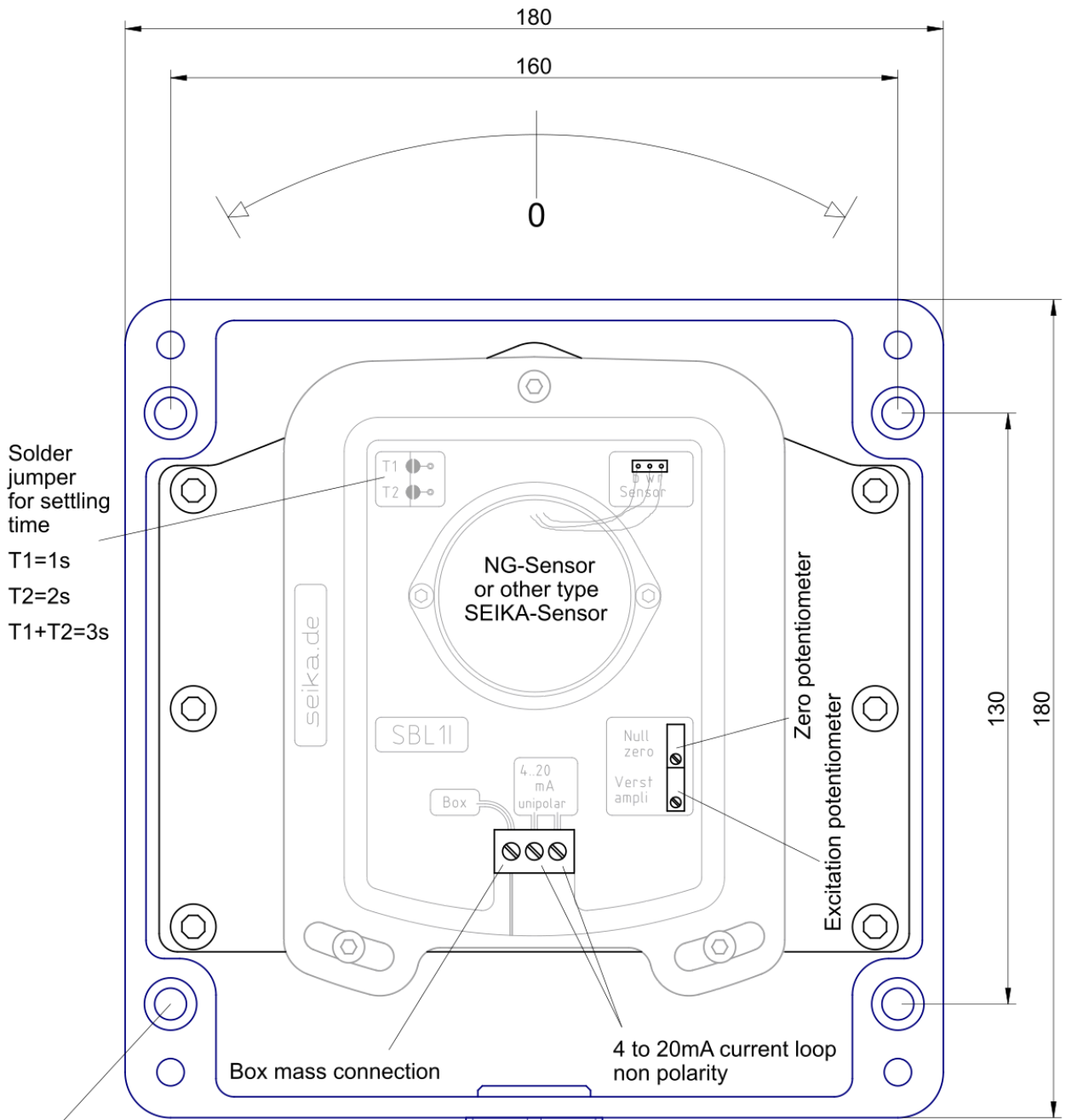
Terminals	3 x 1.5mm <sup>2</sup> (2 signal, 1 GND)
Cable fixing	M25 x 1.5, metal cable gland with integrated strain relief, clamping range 12.5mm ... 20.5mm
Measuring range, Resolution, etc.	dependent on implemented SEIKA sensor
Degree of protection	IP67
Mounting orientation	any (standard: wall mounting, cable down)
Measuring planes (N., NB.. sensor)	3 main housing planes
Measuring plane (NG.. sensor)	parallel to housing bottom
Terminal voltage	10V ... 30V
Minimum loop current	2.1mA ... 3.5mA
Maximum loop current	22mA ... 26mA
Output loop current	4...20mA (12mA in sensor zero position)
Adjustable variables	zero (12mA), amplification
Maximum load resistance	500 Ohm (for 24 Volt supply voltage)
Operating temperature	-40°C ... +85°C
Weight	approx. 2.36kg

- The box is delivered with an individual calibration record that includes the precise offset and sensitivity values, the static characteristic curve and the linearity deviation curve.

### Options:

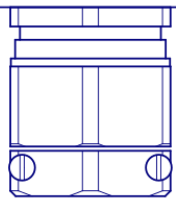
- special measuring ranges • silicon encapsulation • custom wiring
- individual temperature drift compensation of the offset and the sensitivity

Dimensions (in mm)



Solder jumper for settling time  
 T1=1s  
 T2=2s  
 T1+T2=3s

4 Mounting holes for M6

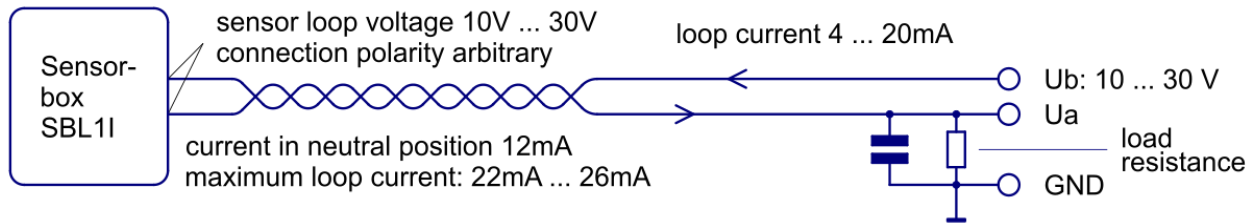


Case height: 101mm

Cable gland:  
 - thread: M25 x 1.5  
 - clamping range: 12.5 - 20.5mm

Base board is mounted on 3 vibration dampers

**Connections**



Since the supply voltage of the SBL1I feeds off the loop current (the SBL1I requires 3mA at the most), a voltage of 9V across the SBL1I terminals must be guaranteed to ensure correct functionality even for the maximum loop current of 24mA (maximum voltage drop across transmission line and load resistor).

**Computing the minimal operating voltage  $U_{b,min}$**

$$U_{b,min} = 10V + \text{voltage drop at cabel} + \text{load resistor voltage drop at 20mA}$$

$$= 10V + 20mA \cdot R_{cabel} + 20mA \cdot R_{load}$$

**Example computations:**

$$U_{b,min} = 10V + (100m \text{ wire } 2 \times 0.14mm^2) 0.6V + (100 \text{ Ohm load}) 2V = 12.6V$$

$$U_{b,min} = 10V + (2km \text{ cabel } 2 \times 0.5mm^2) 3.2V + (500 \text{ Ohm load}) 10V = 23.2V$$